

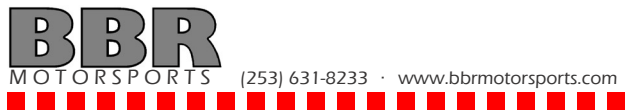
CRF/XR 50

PIPE INSTALLATION INSTRUCTIONS

Thank you for the purchase of this new BBR Exhaust System! Every effort has been made to develop the highest quality exhaust system possible.

- 1) Remove original exhaust system from bike. Refer to your owner's manual or a qualified mechanic if necessary.
- 2) We recommend installing a new copper O-ring in the exhaust port before installing your new exhaust system.
- 3) Slip the header pipe into the exhaust port and slide the exhaust flange onto the studs in the head. Install nuts (2) onto studs on the head. We recommend the use of blue Loctite (or similar thread adhesive). **DO NOT TIGHTEN NUTS AT THIS POINT.**
- 4) Install the top rear bolt (by the seat). Again, use of thread adhesive, such as blue Loctite, is recommended.
- 5) Tighten headpipe nuts. Now tighten the other mounting bolts. Check over all nuts and bolts for correct installation. Refer to your owner's manual for proper torque of all nuts and bolts.

Jetting recommendations: Stock jetting will work for most conditions. For most climates this should work well, but every rider, climate, etc will have different requirements. For ultimate performance, BBR recommends using the performance carb kit.



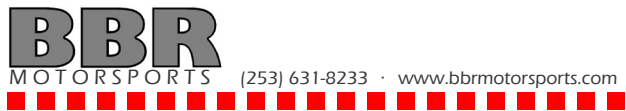
CRF/XR 50

PIPE INSTALLATION INSTRUCTIONS

Thank you for the purchase of this new BBR Exhaust System! Every effort has been made to develop the highest quality exhaust system possible.

- 1) Remove original exhaust system from bike. Refer to your owner's manual or a qualified mechanic if necessary.
- 2) We recommend installing a new copper O-ring in the exhaust port before installing your new exhaust system.
- 3) Slip the header pipe into the exhaust port and slide the exhaust flange onto the studs in the head. Install nuts (2) onto studs on the head. We recommend the use of blue Loctite (or similar thread adhesive). **DO NOT TIGHTEN NUTS AT THIS POINT.**
- 4) Install the top rear bolt (by the seat). Again, use of thread adhesive, such as blue Loctite, is recommended.
- 5) Tighten headpipe nuts. Now tighten the other mounting bolts. Check over all nuts and bolts for correct installation. Refer to your owner's manual for proper torque of all nuts and bolts.

Jetting recommendations: Stock jetting will work for most conditions. For most climates this should work well, but every rider, climate, etc will have different requirements. For ultimate performance, BBR recommends using the performance carb kit.



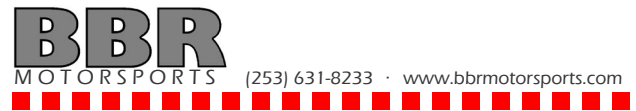
CRF/XR 50

PIPE INSTALLATION INSTRUCTIONS

Thank you for the purchase of this new BBR Exhaust System! Every effort has been made to develop the highest quality exhaust system possible.

- 1) Remove original exhaust system from bike. Refer to your owner's manual or a qualified mechanic if necessary.
- 2) We recommend installing a new copper O-ring in the exhaust port before installing your new exhaust system.
- 3) Slip the header pipe into the exhaust port and slide the exhaust flange onto the studs in the head. Install nuts (2) onto studs on the head. We recommend the use of blue Loctite (or similar thread adhesive). **DO NOT TIGHTEN NUTS AT THIS POINT.**
- 4) Install the top rear bolt (by the seat). Again, use of thread adhesive, such as blue Loctite, is recommended.
- 5) Tighten headpipe nuts. Now tighten the other mounting bolts. Check over all nuts and bolts for correct installation. Refer to your owner's manual for proper torque of all nuts and bolts.

Jetting recommendations: Stock jetting will work for most conditions. For most climates this should work well, but every rider, climate, etc will have different requirements. For ultimate performance, BBR recommends using the performance carb kit.



CRF/XR 50

PIPE INSTALLATION INSTRUCTIONS

Thank you for the purchase of this new BBR Exhaust System! Every effort has been made to develop the highest quality exhaust system possible.

- 1) Remove original exhaust system from bike. Refer to your owner's manual or a qualified mechanic if necessary.
- 2) We recommend installing a new copper O-ring in the exhaust port before installing your new exhaust system.
- 3) Slip the header pipe into the exhaust port and slide the exhaust flange onto the studs in the head. Install nuts (2) onto studs on the head. We recommend the use of blue Loctite (or similar thread adhesive). **DO NOT TIGHTEN NUTS AT THIS POINT.**
- 4) Install the top rear bolt (by the seat). Again, use of thread adhesive, such as blue Loctite, is recommended.
- 5) Tighten headpipe nuts. Now tighten the other mounting bolts. Check over all nuts and bolts for correct installation. Refer to your owner's manual for proper torque of all nuts and bolts.

Jetting recommendations: Stock jetting will work for most conditions. For most climates this should work well, but every rider, climate, etc will have different requirements. For ultimate performance, BBR recommends using the performance carb kit.

