

# TT-R 125

## PIPE INSTALLATION INSTRUCTIONS

Thank you for the purchase of this new BBR Exhaust System! Every effort has been made to develop the highest quality exhaust system possible.

- 1) Remove original exhaust system from bike.
- 2) We recommend installing a new copper O-ring in the exhaust port first.
- 3) Apply high-temp silicone seal to the exhaust port mounting area - this will eliminate the chance of air leaks.
- 4) Slip the header pipe into the exhaust port and slide the exhaust flange onto the studs in the head. Install nuts (2) onto studs on head. We recommend the use of blue Loctite (or similar thread adhesive). **DO NOT TIGHTEN NUTS AT THIS POINT.**
- 5) Apply high-temp silicone sealer to the silencer joint (female side only) - this will reduce the chance of air leaks.
- 6) Slip the silencer onto the loose header pipe. Now, install the top and bottom bolts. Use of thread adhesive, such as blue Loctite, is recommended.
- 7) Tighten headpipe nuts. Check over all nuts and bolts for correct installation. Refer to your owner's manual for proper torque of all nuts and bolts.

We recommend allowing the silicone to dry for at least 6 hours before starting your engine. Refer to the sealant manufacturers recommendations.

Jetting recommendations: These settings are based at sea-level, 60-70 degrees.

- Main jet - 110 (stock main jet is 105) - use 112 for cold climates.
- Use 120 mainjet with the BBR 150cc Big Bore Kit.



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