

XR50

Handlebar Kit



BBR

MOTORSPORTS



Disassembly instructions:
We recommend removing the seat, tank, and carburetor. This makes it easier to access the carburetor and install the kill switch.



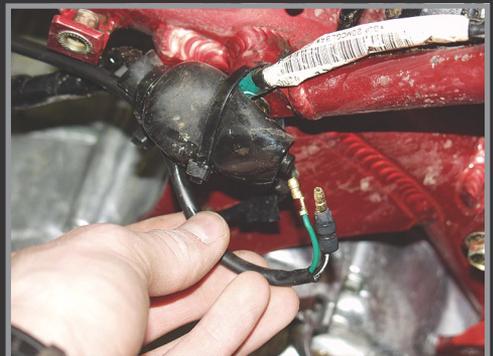
1. Remove the carburetor by removing the two 8mm bolts that attach it to the intake manifold.



2. Remove the slide from the carburetor by unscrewing the carb top. Also remove the slide from the cable this time. This is done by compressing the spring and unhooking the cable from the bottom of the slide.



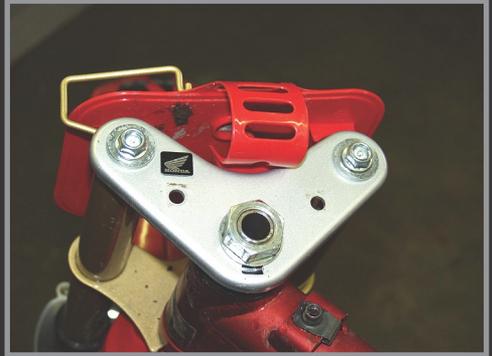
3. Unplug the old kill switch from the wiring harness.



4. Remove the front brake cable by unscrewing the bottom nut and top nut. Also remove the bottom nut and spring for installation onto the new cable.



5. Remove the handle bars by removing the two 12mm nuts underneath the stock triple clamp. Next loosen and remove the top triple clamp by removing the two 14mm nuts and the 30mm steering stem nut.



6. Remove number plate by removing the front 10mm bolt bolting on the front fender. Cut the top strap off of the number plate as shown as this is no longer needed.



7. Install the new BBR triple clamp and handle bars. Tighten the bottom 17 mm bolts and the 6mm socket head cap screws("Allen") when installing the handlebars.

8. Install the new throttle cable into the new throttle tube. This is accomplished by unscrewing the black clamp, feeding the cable through the clamp, hooking the cable into the white tube's cable hole, and screwing the clamp back together. Make sure the black plastic cable guide is in place.



9. Install the slide and spring onto the new cable and carburetor top. If you cannot get the cable hooked into the slide with your fingers, try using needle nose pliers. Install the throttle tube onto the new handle bars.



10. Install the slide into the carburetor. Make certain that the slide is facing the correct direction (as shown) when inserted into the carburetor. If it is inserted the other way, it will not seat all the way into the carburetor, and the motor will not idle down when started.



11. Install the old spring and bottom nut onto the new brake cable. Then continue installing the new brake cable in reverse order of disassembly. Install the new brake lever onto the new handle bars.

12. Plug the kill switch back into the old wires. Install the new kill switch button onto the left side of the handle bars.

13. Secure all the wires and cables with zip ties. Make sure the cables are routed so that they will not bind or tighten when the handle bars are fully turned in both directions.

14. Reassemble the rest of the bike and be certain to tighten all remaining bolts. Refer to the Honda shop manual for further information.



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