

# CRF450R

## PIPE INSTALLATION INSTRUCTIONS

Thank you for the purchase of this new BBR Exhaust System! Every effort has been made to develop the highest quality exhaust system possible.

- 1) Remove original muffler from bike. Refer to your owner's manual or a qualified mechanic if necessary.
- 2) Install the stock CRF muffler clamp onto the BBR Muffler. Slip the BBR muffler onto the stock header pipe.
- 3) Install the top rear bolt (by the seat). Use of thread adhesive, such as blue Loctite, is recommended. Install the mid-point mounting bolt.
- 4) Tighten the rear bolt first, then the mid-point bolt and then tighten the clamp bolt. Check for interference with other parts of the motorcycle and adjust if necessary. Refer to your owner's manual for proper torque of all nuts and bolts.

Note that the spark arrester screen can be removed for cleaning or closed course use by removing the three end-cap bolts.

Jetting recommendations: BBR recommends the stock jetting.



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